Application No. 10/713,167 Response to Office Action

Customer No. 01933

## Listing of Claims:

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- 1. (Currently Amended) A lower die assembly for use in a pressing machine, in which a lower die is received and securely held in a die holder, characterized in that it comprises said lower die assembly comprising:
- a die holder for receiving and securely holding a lower die; a clamp means whereby mechanism for securely clamping the lower die in the die holder, wherein when the lower die when is unclamped the lower die is received held in the die holder so that the lower die can be extracted as to be extractable upwards from the die holder; and upwards and then when clamped is securely held therein; and
- a lift means mechanism which is disposed below the lower die and operatively coupled to a lower die lift cylinder, and whereby which is operable to raise the lower die when unclamped is raised above an upper end of the die holder when the lower die is unclamped.